



DRAWN		DATE		MATERIAL		PART NO.	
DEAN		10-13-93		POLYETHYLENE		2448-20	
APPROVED		DATE		.150 NOM. WALL		REV	
1 CHANGE WEIGHTS		11-16-94		AF 28 LBS.		1	
REV DESCRIPTION		DATE APYD		FF 48 LBS.		REV	
SCALE NONE		THIRD ANGLE PROJECTION		PART WEIGHT		REV	
UDS DIMENSIONS ARE IN INCHES		THIRD ANGLE PROJECTION		AF 28 LBS.		REV	
GENERAL TOLERANCES		THIRD ANGLE PROJECTION		FF 48 LBS.		REV	
+ 1% @ 68 ° F		THIRD ANGLE PROJECTION		AF 28 LBS.		REV	
+ 1% @ 68 ° F		THIRD ANGLE PROJECTION		FF 48 LBS.		REV	

ACE ROTO-MOLD